

NOTES:

1. VENDORS NAME

:

ARRK EUROPE LTD

2. VENDORS ADDRESS

:

NUNEATON TECHNICAL CENTRE
CALDWELL ROAD, NUNEATON,
WARWICKSHIRE,
CV11 4NG

3. PALL AEROSPACE PART NUMBER

:

QB21882

4. VENDORS PART NUMBER:

QB21882

5. PART IDENTIFICATION:

PALL AEROSPACE PART NUMBER ...
VENDOR PART NUMBER...
FINAL INSPECTION STAMP...
INSPECTION DATE...(MMYYYY)
CODE / MANUFACTURER'S BATCH NUMBER ...
SERIAL NO, CONCESSION NO... (AS APPLICABLE)

6. PART CLASSIFICATION:

CLASS 2

7. WEIGHT:

≤212g

8. PART LAY-UP TO BE AS FOLLOWS:

MATERIAL HEXCEL 913C-833-40%

9. FINISH : PRIMER PAINT WITH 5014 Pu CODE No. 5425/0000 WHITE
ALL OVER. MAX PORE SIZE 0.5MM OVER 3% OF SURFACE.

10. ALL UNSPECIFIED COMPONENT GEOMETRY TO BE MANUFACTURED IN
ACCORDANCE WITH CATIA MODEL (QB21882)TO THE SAME ISSUE AS DRAWING.

11. DESIGNED IN ACCORDANCE WITH SPEC SOW-B05043-002 ISS 1 & ECM-PA110_001

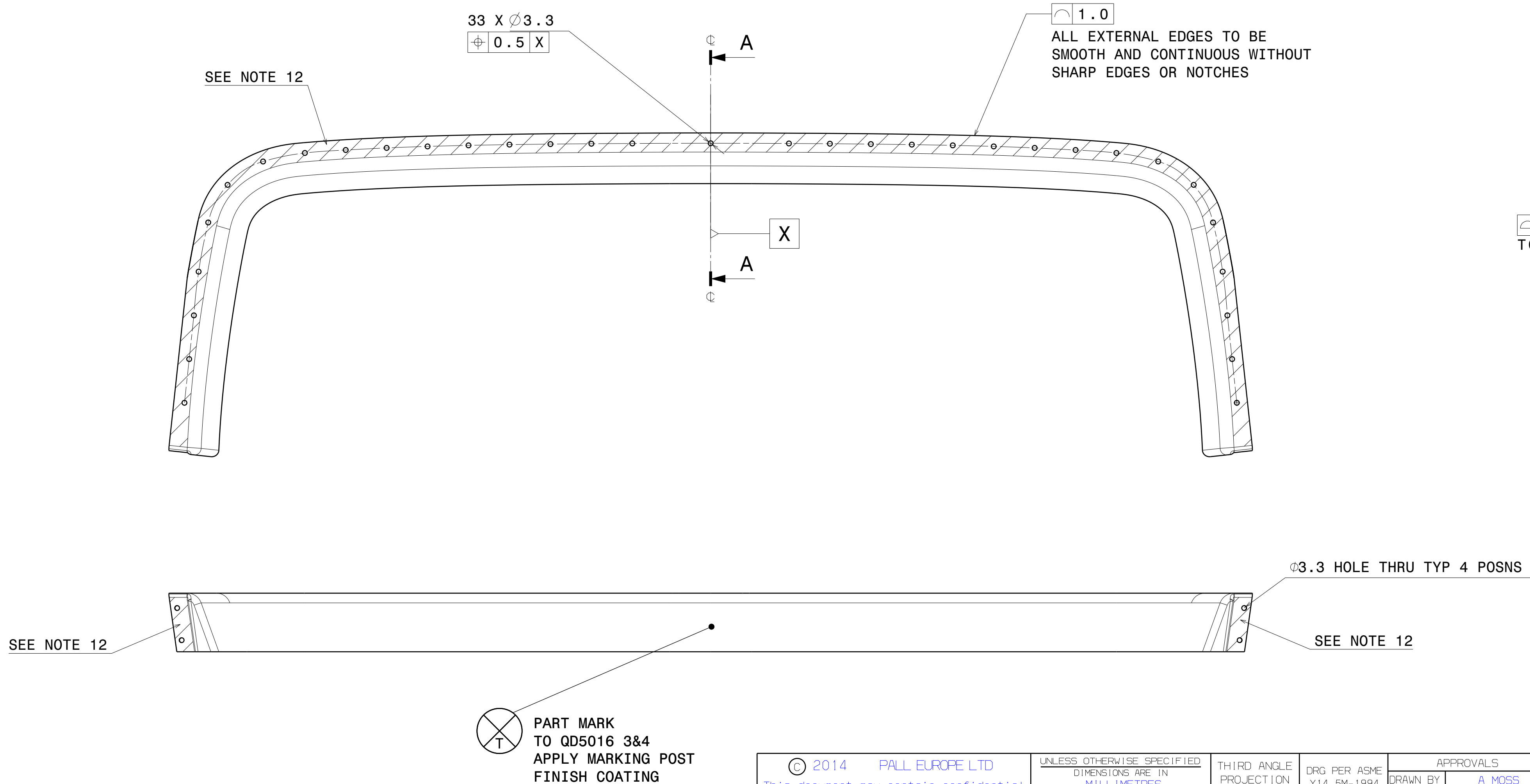
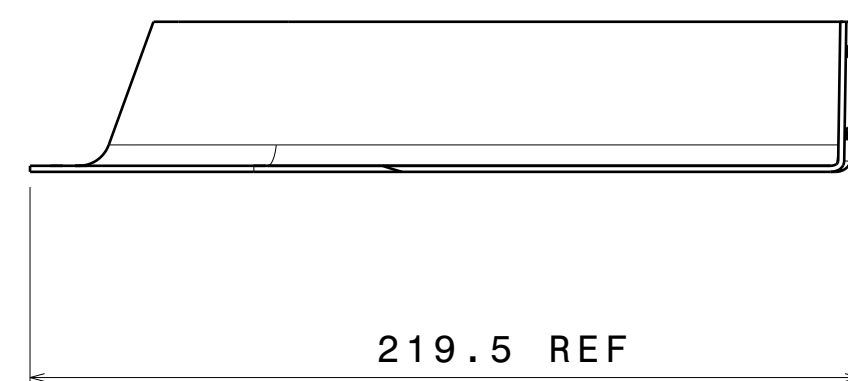
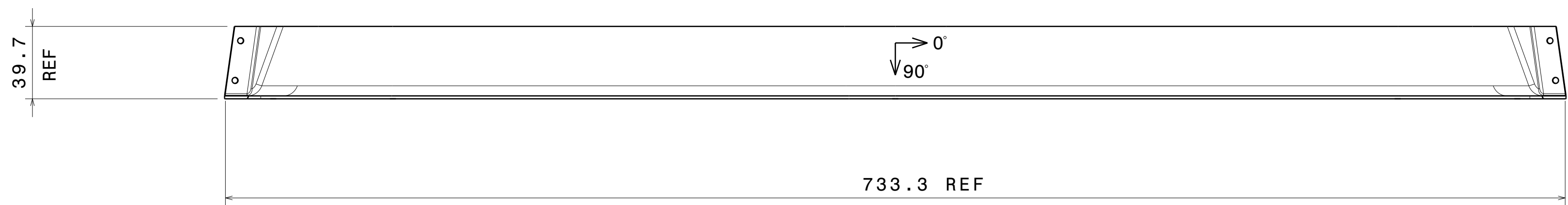
12. GLASS LAYER DESIGNATED 'PLY X' TO BE APPLIED IN HASHED REGION.
MATERIAL TENCATE E722-02-300 38%

13. HOLE POSITIONAL TOLERANCE


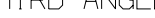
0.5

14. COMPOSITE SUPPLIER PROCESS NUMBER: 19078

| PLY NUMBER | PLY DIRECTION | NOTES |
|------------|---------------|-------------|
| 1 | 0° | |
| 2 | 45° | |
| 3 | 0° | |
| 4 | 45° | |
| 5 | 0° | |
| X* | N/A | SEE NOTE 12 |



| ZONE | ISS | DESCRIPTION | DATE | APPROVALS |
|------|-----|---|-------------|----------------------|
| G8 | P5X | ADDED NOTE 14, ECR R43761 INCORPORATED. | 20 NOV 2015 | MODIFIED: B MITCHELL |
| | | CHANGE CODE: CR | 20 NOV 2015 | DRG CHK: N PRINCE |
| | | | | PROJ ENGR: |
| | | | | MFG ENGR: |
| | | | | TECH APRL: |
| | | | | DSGN APRL: |
| | | | 20 NOV 2015 | DSGN APRL: E C BULLA |

| | | | | | | | | | | | | | | | |
|--|--|-------------------------------|--|---|--|-------------------------------------|--|------------------|--|--|--|--|--|----------------|--|
| © 2014 PALL EUROPE LTD | | UNLESS OTHERWISE SPECIFIED | | THIRD ANGLE PROJECTION | | APPROVALS | | DATE | |  Pall Corporation | | | | | |
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| | | TOLERANCES ARE: | | | | DRG CHCK: T CLARK | | 29 JUL 2014 | | | | | | | |
| | | DECIMALS | | ANGLES | | APPLICATION | | PROJ ENG | | TITLE | | | | | |
| | | X. ± 0.5 | | ± 0.5 DEG | | | | MFG ENGR | | | | | | | |
| | | .X ± 0.25 | | | | | | TECH APR | | | | | | | |
| | | .XX ± 0.125 | | | | NEXT ASSY | | DSGN APR | | FLOW GUIDE | | | | | |
| | | .XXX ± - | | | | | | | | | | | | | |
| | | SURFACE FINISH | | 3.2 | | USED ON | | DSGN APR | | E C BULA | | 29 JUL 2014 | | | |
| | | DO NOT SCALE DRAWING | | | | | | CONTRACT NO | | | | | | | |
| | | | | | | | | | | SIZE A1. | | SAGE CODE U0088 | | DRG NO OB21882 | |
| | | | | | | | | SCALE | | N.T.S. | | WEIGHT | | SHEET A OF A | |